



SAFETY DATA SHEET

Section 1. Identification

CHS Inc.	Transportation Emergency (CHEMTREC)	:	1-800-424-9300
P.O. Box 64089	Technical Information	:	1-651-355-8443
Mail station 525	SDS Information	:	1-651-355-8445
St. Paul, MN 55164-0089			

Product name	: Commercial Cutting Oils (All Grades)	SDS no.	: 1090-I4B0.1
Common name	: Metal working fluid.	Revision date	: 01/28/2015
Chemical name	: Lubricating oil.	Chemical formula	: Mixture
Chemical family	: Hydrocarbon.		

Relevant identified uses of the substance or mixture and uses advised against

Lubricant.

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : AQUATIC HAZARD (ACUTE) - Category 2

GHS label elements

Signal word : No signal word.

Hazard statements : Toxic to aquatic life.

Precautionary statements

General : Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

Hazardous Material Information System (U.S.A.) Health : 2 * Flammability : 1 Physical hazards : 0

National Fire Protection Association (U.S.A.) Health : 2 Flammability : 1 Instability : 0

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Chemical name : Lubricating oil.

Other means of identification : Metal working fluid.

Ingredient name	%	CAS number
Hydrogen sulfide	0 - 0.1	7783-06-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : If material comes in contact with the eyes, immediately wash the eyes with large amounts of water for 15 minutes, occasionally lifting the lower and upper lids. Get medical attention.

Inhalation : If person breathes in large amounts of material, move the exposed person to fresh air at once. If breathing has stopped, perform artificial respiration. Keep the person warm and at rest. Get medical attention as soon as possible.

Skin contact : If the material comes in contact with the skin, wash the contaminated skin with soap and water promptly. If the material penetrates through clothing, remove the clothing and wash the skin with soap and water promptly. If irritation persists after washing, get medical attention immediately.

Ingestion : If material has been swallowed, do not induce vomiting. Get medical attention immediately.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain or irritation, watering, redness.
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation, coughing.
Skin contact	: Adverse symptoms may include the following: irritation, redness.
Ingestion	: No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	: Use water spray to cool fire exposed surfaces and to protect personnel. Foam, dry chemical or water spray (fog) to extinguish fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: Toxic fumes gases or vapors may evolve on burning.
Hazardous thermal decomposition products	: No specific data.
Special protective actions for fire-fighters	: When fighting fires wear full turnout gear and self contained breathing apparatus. Water may cause splattering. Material floats on water.
Special protective equipment for fire-fighters	: Not applicable.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	: Keep unnecessary and unprotected personnel from entering. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
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Methods and materials for containment and cleaning up

Spill	: Contain with dikes or absorbent to prevent migration to sewers/streams. Take up small spill with dry chemical absorbent; large spills may require pump or vacuum prior to absorbent. May require excavation of severely contaminated soil.
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Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking.
Conditions for safe storage, including any incompatibilities	: Handling temperatures should not exceed 175°F (80°C). Do not store at temperatures exceeding 113°F (45°C). Odorous and toxic fumes may form from the decomposition of this product if stored at excessive temperatures for extended periods of time. Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters**Occupational exposure limits**

Ingredient name	Exposure limits
Hydrogen sulfide	ACGIH TLV (United States, 4/2014). STEL: 5 ppm 15 minutes. TWA: 1 ppm 8 hours. NIOSH REL (United States, 10/2013). CEIL: 15 mg/m ³ 10 minutes. CEIL: 10 ppm 10 minutes. OSHA PEL Z2 (United States, 2/2013). AMP: 50 ppm 10 minutes. CEIL: 20 ppm

Appropriate engineering controls : Use only with adequate ventilation.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Recommended: Splash goggles and a face shield, where splash hazard exists.

Skin protection

Hand protection : 4 - 8 hours (breakthrough time): Nitrile gloves.

Body protection : Recommended: Long sleeved coveralls.

Other skin protection : Recommended: Impervious boots.

Respiratory protection : If ventilation is inadequate, use a NIOSH-certified respirator with an organic vapor cartridge and P95 particulate filter.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Amber.

Odor : Mild.

Odor threshold : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : Not available.

Flash point : Closed cup: >144°C (>291.2°F)

Flammability : Not available.

Lower and upper explosive (flammable) limits : Not available.

Relative density : 0.914 to 0.93

Evaporation rate : <1 (Ether = 1)

Solubility : Insoluble in the following materials: cold water and hot water.

Solubility in water : Insoluble

Partition coefficient: n-octanol/water : Not available.

Auto-ignition temperature : >260°C (>500°F)

Decomposition temperature : Not available.

SADT : Not available.

Viscosity : Not available.

Vapor pressure : <0.13 kPa (<1 mm Hg) (68°F)

Vapor density : Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials and acids.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hydrogen sulfide	LC50 Inhalation Gas.	Rat	444 ppm	4 hours
	LC50 Inhalation Vapor	Rat	700 mg/m ³	4 hours

Irritation/Corrosion

- Skin** : There is no data available.
Eyes : There is no data available.
Respiratory : There is no data available.

Sensitization

- Skin** : There is no data available.
Respiratory : There is no data available.

Mutagenicity

There is no data available.

Carcinogenicity

There is no data available.

Reproductive toxicity

There is no data available.

Teratogenicity

There is no data available.

Specific target organ toxicity (single exposure)

There is no data available.

Specific target organ toxicity (repeated exposure)

There is no data available.

Aspiration hazard

There is no data available.

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation. Ingestion.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Hydrogen sulfide	Acute EC50 62 µg/L Fresh water	Crustaceans - Gammarus pseudolimnaeus	2 days
	Acute LC50 2 µg/L Fresh water	Fish - Coregonus clupeaformis - Yolk-sac fry	96 hours

Persistence and degradability

There is no data available.

Bioaccumulative potential

There is no data available.

Mobility in soil

Soil/water partition coefficient (K_{oc}) : There is no data available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Section 14. Transport information

DOT IDENTIFICATION NUMBER Not applicable. **DOT proper shipping name** Not applicable.
DOT Hazard Class(es) Not applicable. **PG** Not applicable. **DOT EMER. RESPONSE GUIDE NO.** Not applicable

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 8(a) CDR Exempt/Partial exemption:** Not determined
United States inventory (TSCA 8b): All components are listed or exempted.
Clean Water Act (CWA) 311: Hydrogen sulfide

Clean Air Act Section 602 Class I Substances : Not listed **DEA List I Chemicals (Precursor Chemicals)** : Not listed
Clean Air Act Section 602 Class II Substances : Not listed **DEA List II Chemicals (Essential Chemicals)** : Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) : Not listed

SARA 302/304

Composition/information on ingredients

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
Hydrogen sulfide	0 - 0.1	Yes.	500	-	100	-

SARA 304 RQ : 1610306 lbs / 731078.9 kg [209469.2 gal / 792927.2 L]

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Hydrogen sulfide	0 - 0.1	Yes.	Yes.	No.	Yes.	No.

SARA 313 : This product (does/not) contain toxic chemicals subject to the reporting requirements of SARA Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372.

Product name	CAS number	%
Hydrogen sulfide	7783-06-4	Trace

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: Distillates (petroleum), hydrotreated light naphthenic
New York : None of the components are listed.
New Jersey : The following components are listed: Distillates (petroleum), hydrotreated light naphthenic; Distillates (petroleum), solvent-dewaxed heavy paraffinic
Pennsylvania : None of the components are listed.
California Prop. 65 : No products were found.

Section 16. Other information

Revision date : 01/28/2015**Supersedes** : 02/18/2013**Revised Section(s)** : 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16.**Prepared by** : KMK Regulatory Services Inc.Notice to reader

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